



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

RBT18407-1
Job Sheet 180979



Part No: RBT18407-1

Job Qty: 2 ea

Part Name: Jacking Adapter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/18/18

Job Tracking No:

Due Date: 7/26/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18407 Rev A IPP Rev A 18.03.08 New issue DP Verify DD

Ship Via:

DAS
03
9-39

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/26/18	7/26/18	0.00	0.00	Start Up Small Fab-2		MCL
110	Small Fab	2 pcs	7/26/18	7/26/18	0.00	0.40	Small Fab		MCL
120	QC	2 pcs	7/26/18	7/26/18	0.00	0.00	QC5		MCL
130	Packaging	2 pcs	7/26/18	7/26/18	0.00	0.00	Packaging3		MCL
140	QC21-SA	2 Ea	7/26/18	7/26/18	0.00	0.00	QC21		MCL

Part Op 110 - Assemble as per DWG. Sheet 2
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	4 Ea (2 ea)	90-Start up Operation	3084006
CL-2-C	Lanyard Wire	1.3320 ft (.666 ea)	90-Start up Operation	3076878
NAS1756-12	Remove Before Flight	2 Ea (1 ea)	90-Start up Operation	3055799
RBT18407-3	Adapter, Jacking	2 Ea (1 ea)	90-Start up Operation	3098030

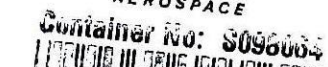
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	4	1,097	0
	CL-2-C	1	271	0
	NAS1756-12	2	342	0
	RBT18407-3	2	0	0

Part Specifications

Specifications could not be found.

Plex 7/19/18 7:33 AM dart.logan.david



Part: RBT18407-1

Job No: 180979

Serial No/Batch: S098064
Revision: 4

Revision: 4

Inspector:

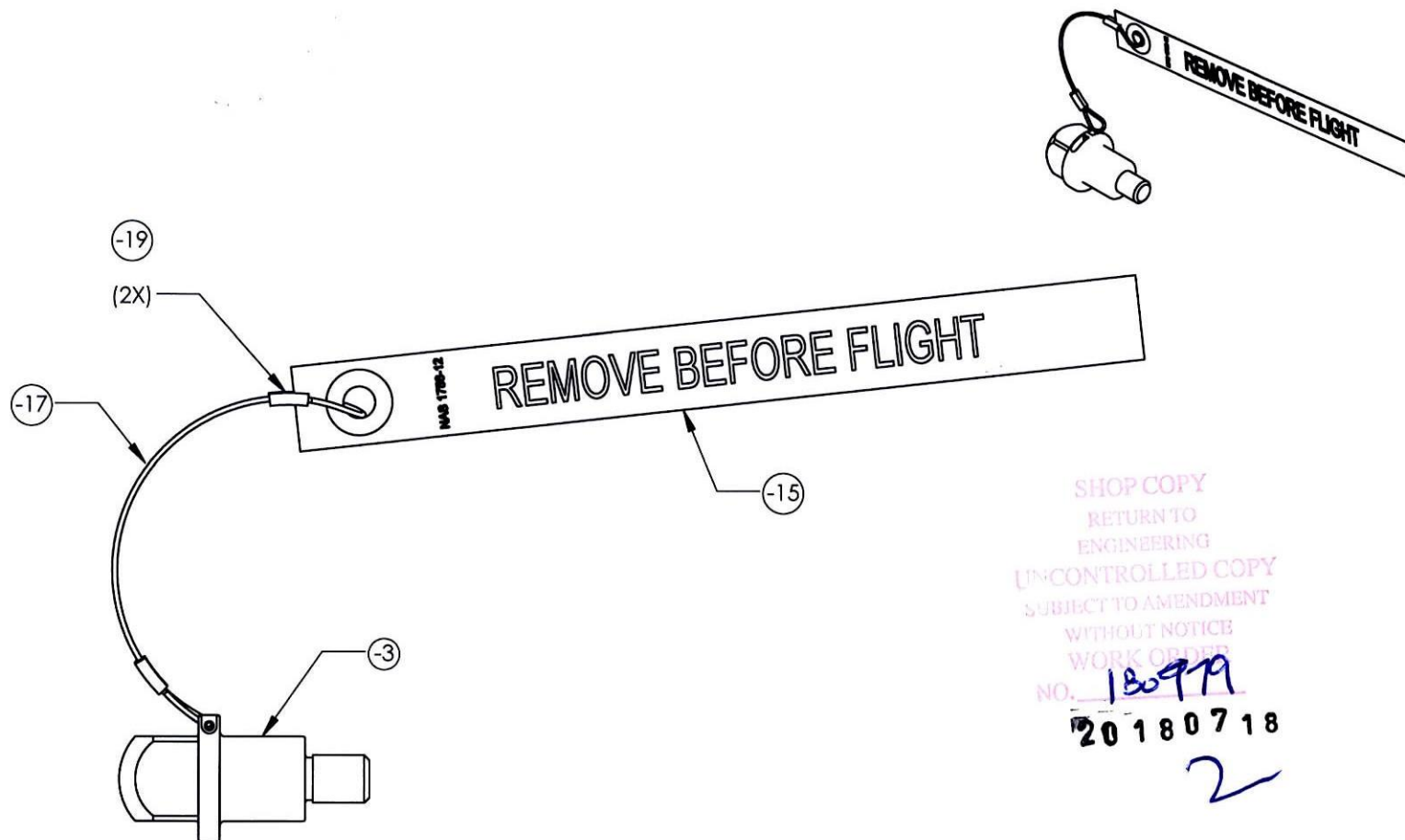
Exp Date:

Instructions:

Date: 07/31/10

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
3	CH'D -3 DIMENSION FROM .850 TO .750, ADDED MAX. & MIN. PITCH DIAMETERS TO 9/16-18 UNFJ-3A.	11/8/2012	RJC	DW



(1)
JACKING ADAPTER ASSY.

RED BARN MACHINE	
TITLE ADAPTER SET, AIRCRAFT JACKING	
DWG NO. RBT18407-1	REV 3
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D. Weil</i> HEAT TREAT FINISH SPEC USED ON MODEL FIREBIRD
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 9/19/2012
SHEET 2 OF 7	